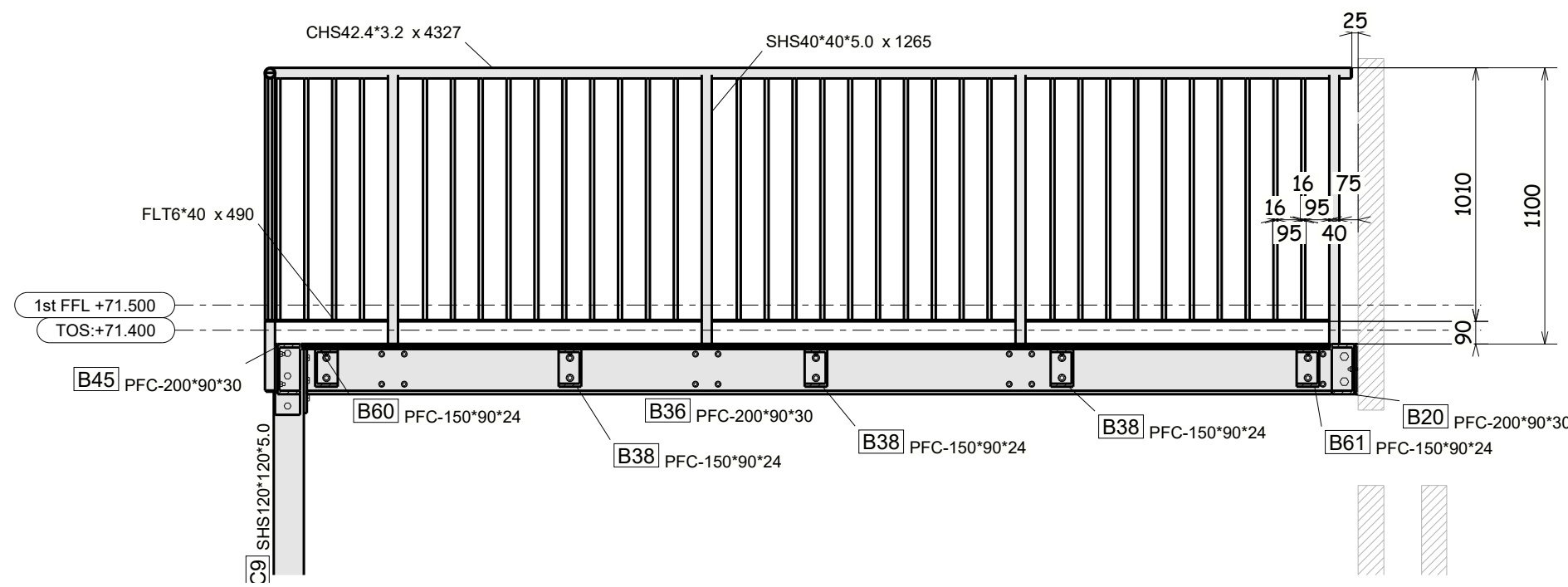
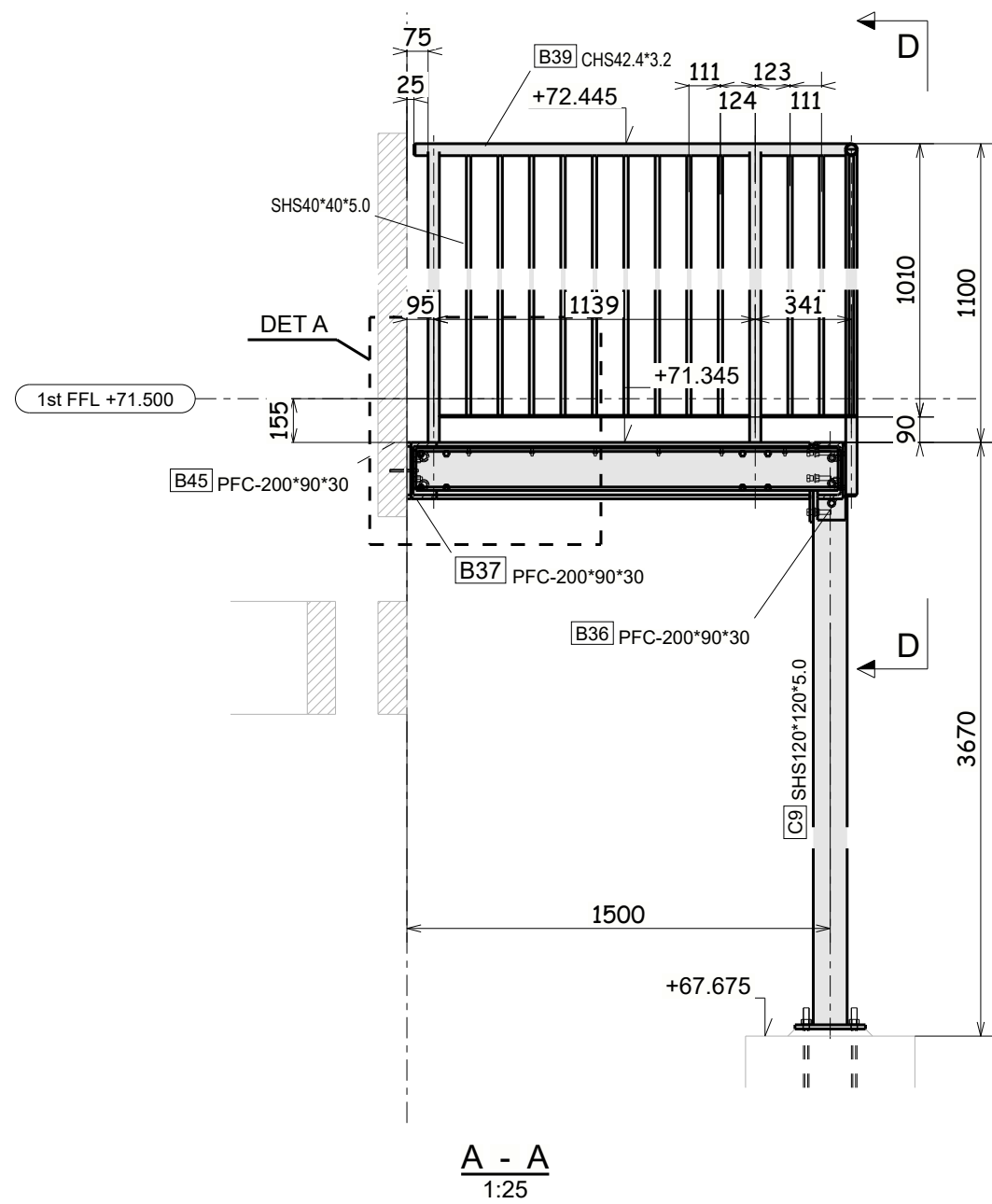
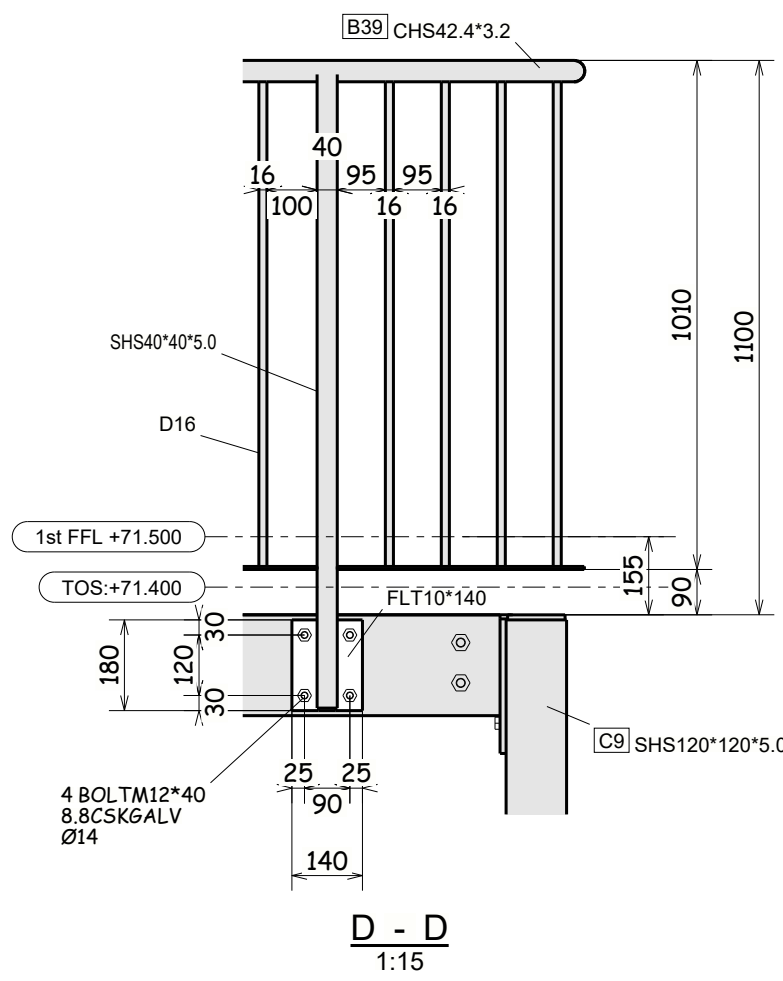
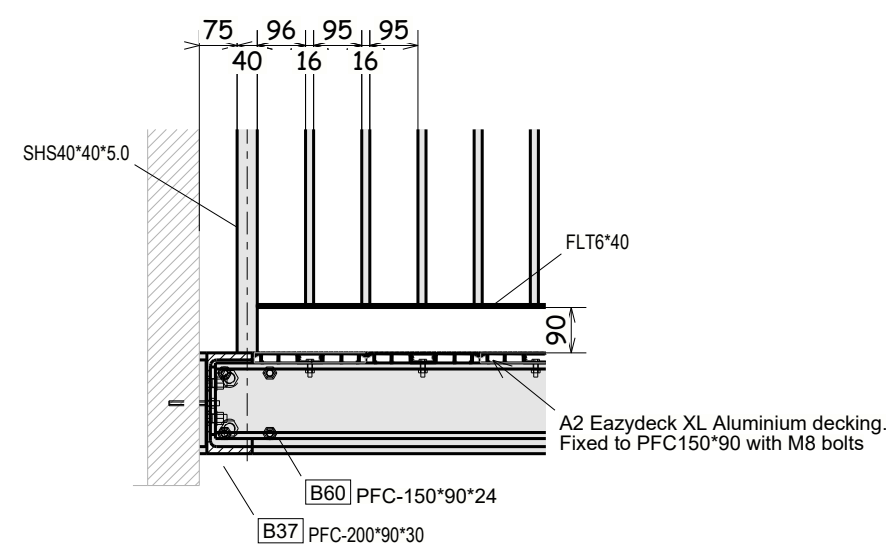
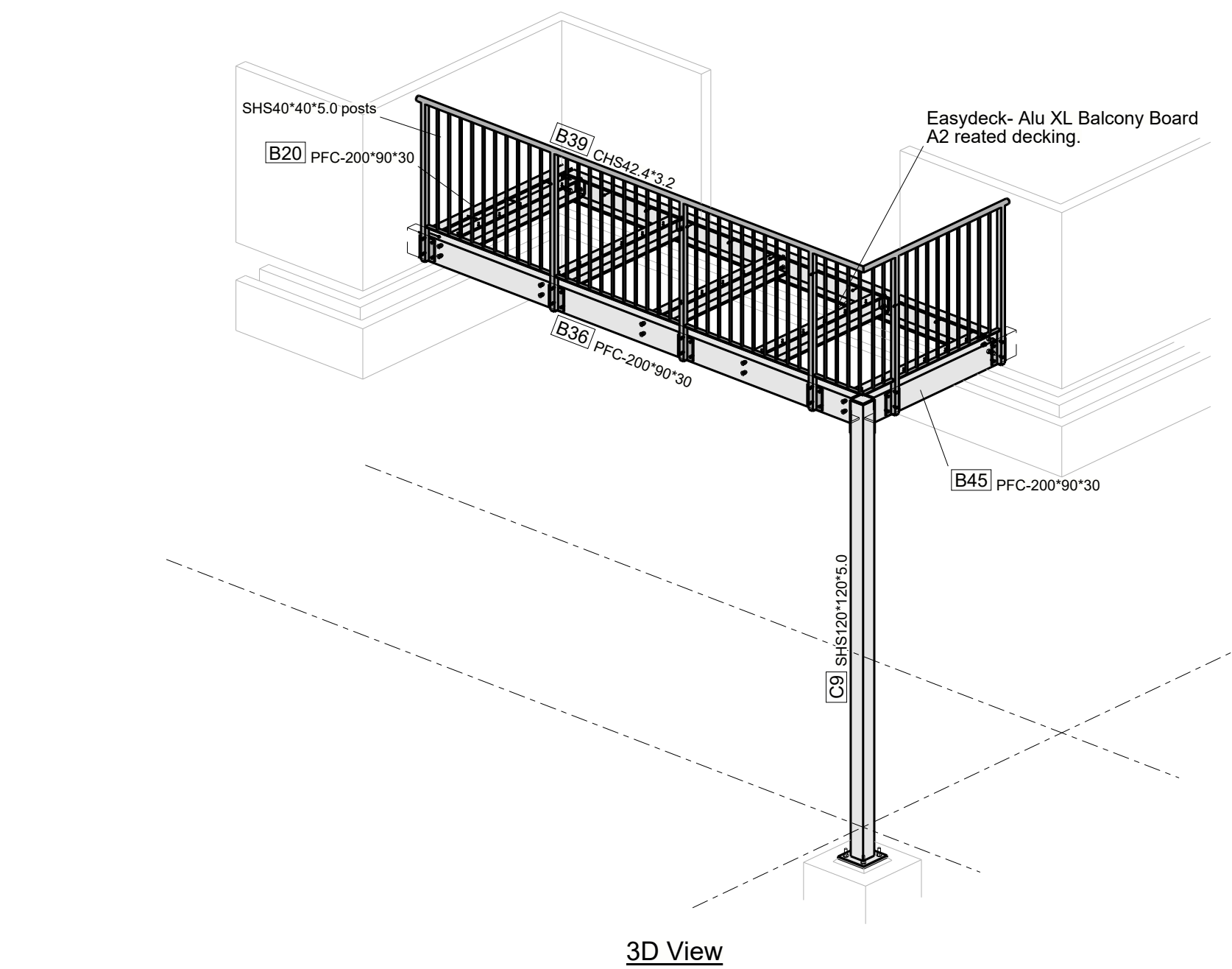


BOLTS TO BE MARKED WHEN TIGHTENED. CONTRACTOR TO CONFIRM ACCEPTABLE METHOD.

ALL BOLTS SUPPLIED BZP UNLESS NOTED OTHERWISE



Material grades of Shaft: S355-JR
Hollow sections hot finished to BS EN 10210
Material grades of Fittings: S275-JR
Material grades of balustrade hollows: S235-JR
Finish : all steelwork to be hot dipped galvanised to ISO 1461 (1999)
with a coating thickness 85 µm+PPC RAL 9005 satin finish. Gloss:65%

 S-FABS	DO 28 - GENERAL ARRANGEMENT DRAWING			CLIENT		
	SOUTHERN FABRICATIONS (SUSSEX) LIMITED The Ferry Yard Industrial Park, Chichester Road, Sedington, Chichester, West Sussex PO20 3ED Tel: 01243 649000 Fax: 01243 641181 Email: sales@sfabs.co.uk			PROJECT		
	GENERAL NOTES (UNLESS OTHERWISE INDICATED) - SYMBOLIC REPRESENTATION OF WELDS TO BS EN ISO 2553:2013 (SYSTEM A) - HOLLOW SECTIONS NOT FORMED TO BS EN 10210 - ALL COPES / NOTCHES TO HAVE 5mm RADIUS - ALL FILLET WELDS ≥6mm CONTINUOUS ALL AROUND - ALL BUTT WELDS ARE FULL PENETRATION - CAP PLATES: SEAL WELD ONLY - TOE PLATES: WELDED ONLY TO THE OUTSIDE OF FLANGES - SHELF ANGLES: 100 HT 200 MISS STAGGERED, 100mm WELD RETURN - TOP/BOTTOM PLATES: 100 HT 200 MISS STAGGERED, 100mm WELD RETURN			DRAWING NAME Balcony Views		
	MODEL BY NF			DRAWN BY	CHECKED BY	DATE 09.04.2025
SCALE 1:15 1:25 1:40			JOB No 19444			REV D
SIZE 831x584			DRAWING No [11]			

4	D	CONSTRUCTION ISSUE	05.06.2025
3	C	FOR APPROVAL	09.04.2025
2	B	FOR APPROVAL	24.01.2025
1	A	FOR APPROVAL	22.01.2025
REV No	REV MARK	REVISION DESCRIPTION	REVISION DATE